

PAC Machinery

Bags and Materials



Rollbag[®]

Pre-Opened Bags for Automatic Baggers

Poly Mailers



Fiberflex[®]

RECYCLABLE PAPER

Custom



Recycled



PAC Machinery at Pack Expo International

*Contact PAC Machinery Bags and Materials to learn more
(800) 985-9570 x 320 or materialsales@pacmachinery.com*

Our Rollbag® pre-opened bags, made with 25% post-industrial recycled resins, set the industry standard for eco-friendly packaging. We offer various green alternatives for environmentally conscious businesses. Our bags are compatible with

every automatic bagger. From custom printed bags on a roll to curbside recyclable paper, PAC Machinery provides an exciting lineup of sustainable packaging options. Choose us for packaging materials and optimize your packaging!




pacmachinery.com
Bags and Materials



PAC Sustainability Commitment

sustainable

PAC Machinery Bags and Materials now includes a minimum of 25% post-industrial recycled resin in all custom and stock pre-opened bags for automatic baggers unless otherwise requested. This move reflects our commitment to sustainable packaging, reducing environmental impact. Our Rollbags are made with least 25% industrially-recycled, FDA-compliant content, and we've also committed to sourcing corrugated materials from third-party, sustainable-certified vendors. Customers can still opt for bags made with virgin content.

 **25% or more**
Recycled materials

UP TO 100% RECYCLED RESINS Recylene® Recycled Content Rollbags

Recylene materials are manufactured with a unique blend of post-industrial, post consumer, or ocean-bound recycled resins. This environmentally-friendly formula is a good alternative to virgin LLDPE. It's perfect for labeling of the bag or with direct printing on the material. Made in the USA, USPS compliant and #4 recyclable.

Rollbag pre-opened bags on a roll


Rollbag pre-opened bags in a box

Coex poly mailers

Tubeing for bag to size equipment

Centerfold or sheeting for automatic sealers



Product	Content	Appearance	Recyclable
Recylene 50i	50% PIR	clear or opaque	
Recylene 50ic	50% PIR/PCR	hazy or opaque	
Recylene 100i	100% PIR	hazy or opaque	
Recylene 100ic	100% PIR/PCR	hazy or opaque	
Recylene 100ico	100% PIR/PCR/OBR	hazy or opaque	

PIR—Post Industrial Recycled

Raw material made from waste generated from manufacturing.

PCR—Post Consumer Recycled

Raw material made from waste from the consumer/end-user.

OBR—Ocean-Bound Recycled

Plastic that has been picked up within 30 miles of the shoreline.



Recycled



Recyclable



Reusable



Ocean-Bound

EXTENDED WARRANTY

Extend the warranty of PAC Machinery Rollbag Automatic Baggers (from the standard one year), with the exclusive use of Rollbag® brand pre-opened bags on a roll.



PACMACHINERY.COM/BAGS-AND-MATERIALS



ROLLBAG STOCK SOLUTIONS

Pre-opened bags on a roll in stock for quick shipment



 25% or more recycled materials

DOWNLOAD PAC
STOCK BAGS LIST >



Suffocation Warning bags on a roll are the ideal solution for fulfilling warning label requirements

PAC bags are compatible with all brands of automatic baggers.

PAC Machinery's stock Rollbags typically ship within 3–5 business days. Eco-friendly Stock bags are produced with 25% post-industrial recycled content & manufactured in a variety of sizes and thicknesses, in both clear and duplex (white front / clear back) material. Clear bags are also available with a $\frac{1}{8}$ " vent.

Clear Rollbags	W" x L"	Strength	Bags/Roll	Rolls/Case	Bags/Case
982-000009	2" x 3"	Extra	4,000	16	64,000
982-000001	3" x 3"	Standard	4,500	12	54,000
982-000010	3" x 3"	Extra	4,000	12	48,000
982-000011	3" x 4"	Extra	3,000	12	36,000
982-000002	3" x 5"	Standard	3,000	12	36,000
982-000012	3" x 5"	Extra	2,000	12	24,000
982-000014	4" x 5"	Extra	2,000	10	20,000
982-000004	4" x 6"	Standard	2,500	10	25,000
982-000015	4" x 6"	Extra	2,000	10	20,000
982-000079	4" x 6"	Super	1,500	10	15,000
982-000016	4" x 8"	Extra	1,250	10	12,500
982-000017	5" x 6"	Extra	2,000	8	16,000
982-000006	5" x 7"	Standard	2,000	8	16,000
982-000018	5" x 7"	Extra	1,750	8	14,000
982-000007	6" x 8"	Standard	1,750	6	10,500
982-000020	6" x 8"	Extra	1,250	6	7,500
982-000021	6" x 10"	Extra	1,250	6	7,500
982-000008	8" x 10"	Standard	1,500	4	6,000
982-000022	8" x 10"	Extra	1,250	4	5,000
982-000023	9" x 12.5"	Extra	1,000	4	4,000

Duplex—White Front Open, Clear Back Rollbags

982-000072	4" x 6"	Extra Duplex	2,000	10	20,000
982-000073	5" x 7"	Extra Duplex	1,750	8	14,000
982-000074	6" x 8"	Extra Duplex	1,250	6	7,500
982-000075	8" x 10"	Extra Duplex	1,250	4	5,000

Vented Clear Rollbags

987-000015	4" x 6"	Extra Vented	2,000	10	20,000
987-000018	5" x 7"	Extra Vented	1,750	8	14,000
987-000020	6" x 8"	Extra Vented	1,250	6	7,500
987-000022	8" x 10"	Extra Vented	1,250	4	5,000
987-000023	9" x 12.5"	Extra Vented	1,000	4	4,000

Suffocation Warning Rollbags, Vented & No Vent

983-000003	6" x 8"	Extra Vented	1,250	6	7,500
983-000002	9" x 12.5"	Extra Vented	1,000	4	4,000
983-000001	10" x 15"	Standard Vented	1,000	4	4,000
983-000004	10" x 15"	Standard No Vent	1,000	4	4,000

Stock Rollbags are made with LLDPE material, which results in a thinner yet stronger bag when compared to regular LDPE material.

LLDPE Standard 1.5 Mil, equal in strength to 2.0 Mil LDPE material

LLDPE Extra 2.0 Mil, equal in strength to 3.0 Mil LDPE material

1 (800) 985-9570 X 320

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Stock Coex Mailer Rollbags & Tubing

PAC Bags and Materials manufactures stock mailer Rollbags. Sizes are available in pre-opened bags on a roll, fan folded in a box and tubing for Rollbag poly bagging equipment. Coextruded material in white with silver interior, vented. These mailers are perfect for mail order fulfillment and for printing or applying a label. Made with 25% post-industrial recycled content.

White/Silver Coex Rollbag Mailer, Vented	W" x L"	Strength	Bags/ Roll	Rolls/ Case	Bags/ Case
988-000082	8" x 11"	2.5 Mil	750	4	3,000
988-000083	10" x 13"	2.5 Mil	750	4	3,000
988-000084	12" x 15.5"	2.5 Mil	500	4	2,000
988-000085	14.5" x 19"	2.5 Mil	1,000	fan folded per case	
988-000086	16" x 27"	2.5 Mil	750	fan folded per case	
988-000089	19" x 24"	2.5 Mil	750	fan folded per case	
988-000201	15" wide	2.5 Mil	2,000'	per roll, no vent	
988-000202	20" wide	2.5 Mil	1000'	per roll, no vent	



Stock coex mailers on a roll or fan folded in a case.



Reach company sustainability goals when you choose PAC's eco-friendly materials.

 25% or more recycled materials

Fiberflex® Curbside Recyclable Paper

Innovate your packaging process with Fiberflex paper—an eco-friendly solution for automated bagging on PAC Machinery's equipment, including the Rollbag R3200 series. This advanced paper eliminates manual packing and plastic use, boasting speeds four times faster than conventional methods. The pre-opened mailing version incorporates 50% recycled content, and the rollstock option offers up to 100% recycled content. Customize with branding, available in kraft brown or bleach white, and revolutionize your sustainable packaging approach.

Fan Fold / Case	Width	Length	Strength
985-001509	12"	12"	55 Lb Kraft
985-001513	15"	15"	55 Lb Kraft
985-001514	15"	20"	55 Lb Kraft
985-001515	20"	20"	55 Lb Kraft
985-001516	20"	24"	55 Lb Kraft

 50% or more recycled materials



Fiberflex paper rollstock for select PAC Flow Wrapper systems.



Rollbag R3200 configured to label, fill, & seal curbside recyclable paper mailers.



PACMACHINERY.COM/BAGS-AND-MATERIALS

CUSTOM ROLLBAGS

Rollbags made with the ideal bag features & materials for your products!



Hang Hole



Standard



Sombrero



Nelson



OSHA (Delta)

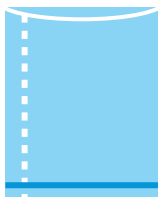
Perforations and Notches



Horizontal Perforation



ISO Tear Notch



Vertical Perforation



Vertical Tear Notch

Vent Hole



Round



Flutter



Pinhole



Here are some common options:

Materials

- High & low-density polyethylene
- Polypropylene
- Nylon
- Coex polyethylene
- Embossed
- Opaque and tinted materials
- Volatile Corrosion Inhibitor
- Antistatic

Duplex Bags are clear material on one side and colored material on the other, typically white. The print on the colored material is very legible, (for a barcode), while the contents are still visible.

Vent Hole bags eliminate trapped air to reduce the volume of the package, allowing more finished bags to fit in a case. Vent holes are typically $\frac{1}{8}$ " to $\frac{1}{4}$ " diameter.

Hang Hole style bags allow a package to be placed on a retail display hook. The hang hole is usually near the top of the bag and is often used in conjunction with a header seal.

Header Bags have a separate, sealed area at the top of the bag. Headers allow a sealed bag to have a hang hole in it. The header size can range anywhere from $\frac{1}{2}$ " up to 2 $\frac{1}{2}$ ".

Vertical and Horizontal Perforations allow easy access to the product by providing a convenient way to tear the bag open. Perforated bags are helpful when using heavy gauge bags.

Tear Notch allows a bag to be easily opened by the customer. The tear notch can be in the side of the bag or in the skirt (for pre-opened bags on a roll).

High-Integrity Seals are $\frac{3}{16}$ " wide, creating a much stronger seal than a standard slit seal and also considered to be leak proof.

Compartment Bags can be perforated so compartments separate easily. Compartment bags can increase packaging efficiency, as multiple bags can be loaded at once.

Reclosable Bags are created with a built-in closure system and are used for packaging products that need to be accessed and retrieved again and again.

Ultra Violet Inhibitor (UVI) Additive extends the life of your package in sunlight conditions. Combine with UVI fade-resistant inks for outdoor package storage.

CUSTOM ROLLBAGS

Elevate your brand with printed Rollbag pre-opened bags on a roll and Rollbag Tubing

Custom Printing

Custom printing makes your product stand out and is used to communicate all the important details with your customers. Printing is available from simple one color printing to complex multi-color printing. We can custom configure bag features (header and hang hole, for example) with custom printing to create the perfect bag for your product. We deliver superior results every time, and if you require help in developing a visually impactful bag design, our experienced graphic design department is happy to help.

Custom Rollbag Size Range

Bag Width	2–36"
Bag Length	3–72"

Printing Capabilities

Up to 8 colors
2 sides
Pantone® Color Matching Systems
Vibrant Solvent Based Inks
Line, Screen and 4-Color Process Print

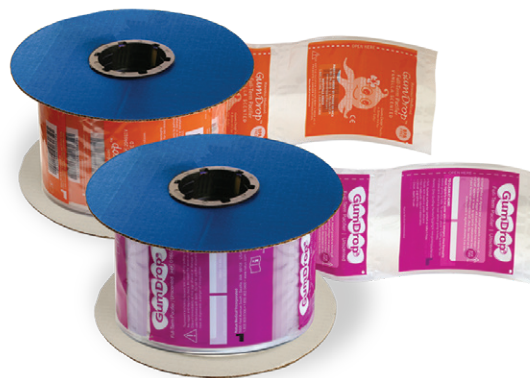
 25% or more recycled materials



Boost your brand image & present key product information through customized printing to set your product apart with eye-catching results.



Print up to 8 colors —2 sides



Brilliant color solvent-based inks



Custom ink formulation

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CUSTOM ROLLBAGS




Rollbag® Scratch Resistant poly bags & tubing

Choose scratch-resistant poly bags or tubing for automatic baggers to protect scratch-prone products. This soft, pliable material with a matte embossed finish safeguards polished surfaces without abrasiveness. Customize with logos and barcodes and important product information. Ideal for eyewear, plastic components, jewelry, medical items, and electronics.

Rollbag® Freezer-Grade pre-opened bags on a roll

- Crystal clear, high clarity poly-propylene
- Designed for food packaging that requires freezing
- Better barrier properties than standard polyethylene
- Works on all brands of automatic baggers
- FDA compliant

* Virgin material available

 25% or more recycled materials



Try it on a Rollbag R785 Automatic Bagger with Stand

PAC Bags manufactures bags for most kinds of packaging equipment!



Sprint side load sealer bags in a case.



Wicketed bags

Sprint side load sealer bags Resealable Rollbags

POR—Perforated on a roll bags

Flat bags

- Side seal
- Wicketed bags
- Staple Pack bags
- Lip and Tape Reseal bags
- Die-cut handle bags

1 (800) 985-9570 X 320

MATERIALSALES@PACMACHINERY.COM

Medical-grade Rollbags
pre-opened bags on a roll



MEDICAL BAGS

Healthcare packaging simplified

Our healthcare packaging solutions encompass a variety of materials to meet specific requirements. Engineered for durability, visibility, sterilization, and other critical performance factors essential for medical safety and convenience, these materials include Polyethylene, Polypropylene, Nylon, and Tyvek®.

- Isolated Tear Notches for opening features while maintaining seal integrity.
- High integrity Side Seals to enhance to strength of the seals.
- Medical packaging with plastic cores, metal plugs and each roll individually wrapped to reduce the contaminant and particulates on the bags.
- Gamma sterilizable films available.
- Rollstock made with Tyvek®.



Medical chevron
peel apart pouch

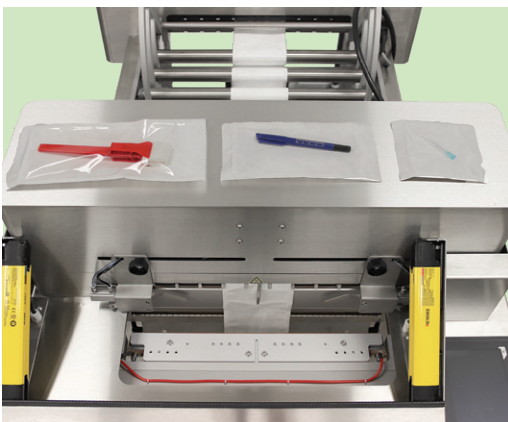
Medical pouches



For maximum medical packaging effectiveness, opt for bags *and* equipment from PAC Machinery.

Rollbag brand medical automatic baggers and pouch making systems

Rollbag medical auto baggers are offered in a variety of models to fit most medical bagging requirements. We manufacture automatic validatable medical pouch sealers that make bags of any length using Tyvek® with a chevron seal option. Or choose a standard medical bagger with output ports for seal validation combined with Rollbag pre-opened bags on a roll to meet your medical packaging needs.



Rollbag R3200 HS Med

Automatic pouch making system allows for making, labeling, loading and sealing chevron pouches of different lengths!

Rollbag R1285 Med Automatic Bagger



CUSTOM ROLLBAG TUBING

Compatible with advanced Rollbag® Automatic Bagging Systems

Rollbag brand tubing is specifically formulated to be the most efficient tubing for Rollbag poly bagging equipment. Whether you need clear, white, white/clear, printed, or coex mailer poly tubing, your automatic poly bagging machinery will run at optimum speed with premium Rollbag tubing.

 25% or more Recycled materials

Benefits of tubing over conventional bags on a roll

- ✓ Increase production efficiency with bag length adjustment
- ✓ Up to 2–3 times longer rolls reduce changeover related downtime
- ✓ Reduce inventory space as fewer rolls are needed
- ✓ Lower material costs because 1 roll makes different length bags
- ✓ Splice-free material—stops jams and waste
- ✓ 2-sided color printing on front and back



Rollbag custom printed tubing



Make bags of different lengths using our R3200 with bag maker assembly and Rollbag Tubing.



Rollbag R3200XL Automatic Bagger shown with conveyor.

Lower material costs & increase brand recognition with printed tubing.

Recommended for fulfillment centers.



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A COMPLETE SOLUTION

Rollbag® Automatic Bagging Systems

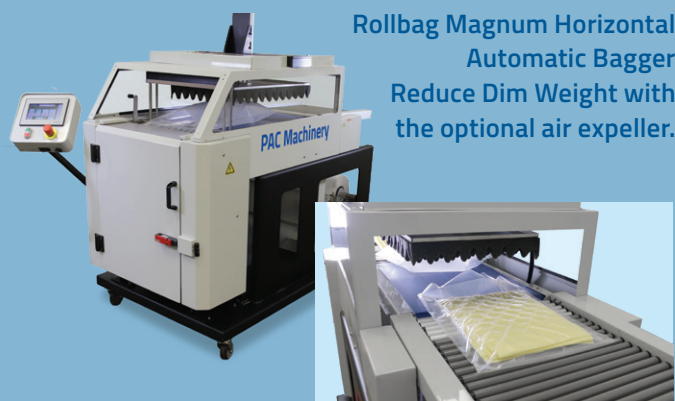
Rollbag brand pre-opened bags and Rollbag poly tubing are the perfect compliment to Rollbag Systems automatic packaging equipment. Rollbag Systems designs and manufactures:

- Manual Baggers
- Automatic Baggers
- High Speed Baggers
- Validatable Medical Baggers
- Magnum Automatic Baggers

The versatile Rollbag R3200 automatic bagger offers a simple to operate bag making system using poly tubing, providing both faster fill speeds and lower material costs. The R3200 is capable of making bags in line before they are filled and sealed. Or choose the Rollbag Velocity which features "next-bag-out" printing for order fulfillment. Rollbag baggers can be equipped with a variety of options to match your unique bagging requirements.



Rollbag R3200 Automatic Bagger
with Kit Conveyor & Outfeed Conveyor



Rollbag Magnum Horizontal
Automatic Bagger
Reduce Dim Weight with
the optional air expeller.

Rollbag Labels Direct thermal & thermal transfer

Labels ideal for mail order & more. Increase efficiency for bagging applications with print and applied labels. Ideal for printing high resolution graphics, text, and bar codes directly on the label.



Size W x L	Label/Roll	Rolls/Case
2" x 2"	3000	24
4" x 2"	3000	12
4" x 4"	1500	12
4" x 6"	1000	12



3" Core 8" OD no ribbon required. Full case quantities.
12 roll minimum per item.

Thermal Transfer Ribbon For Automatic Baggers

Barcodes, logos, dates, batch numbers, ingredients. Available in black, white or colors.



- Standard Ribbons
- Premium Ribbons
- AutoLabel Compatible Ribbons
- Near Edge Toshiba Compatible Ribbons
- Rollbag Systems Sharp Ribbons
- Rollbag R3200 Ribbons

Rollbag R3200 with printer



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★ **The right bag solution for the job.**

More choices ensure better results. We manufacture bags with the features and materials to advance your packaging operation.

★ **Responsive to your needs.**

We have developed a quick quoting process with excellent lead times. In addition, the most popular bags styles and sizes are in stock and ready for quick shipment.

★ **Bag options & customization.**

If you need more customization for your unique application, our designers can create the perfect solution. Our history goes back decades, manufacturing bags for some of the world's most recognized companies, with unique packaging needs!

★ **New and improved products.**

New products are under constant development to help our customers. From sustainable bags to stock bags preprinted with a suffocation warning, find the latest bagging solutions with PAC Machinery.

★ **Friendly customer service.**

Call us and find dedicated customer service to guide you through the materials, supply ordering and delivery process.

PAC Machinery

Bags and Materials



ROLLBAGS®



POLY MAILERS



POLY TUBING



MEDICAL



FIBERFLEX®



MATERIALS



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Bags and Materials

Visit our website to find more.

Industry specific packaging information.

Blogs about packaging trends.

Packaging stories from our customers.

In-depth equipment descriptions & specifications.

Bags and materials for your machines.



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